



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4859-1

Job Sheet 176994



Part No: D4859-1

Job Qty: 24 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/4/18

Job Tracking No:

Due Date: 5/11/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV A IPP REV:A 13.05.27 AS PER DWG REV.A DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	24 Ea		5/11/18	0.00	0.00	Start Up Machining-3	24/11/18	JBD 18-7-30
100	Hardinge	24 pcs		5/11/18	0.00	1.66	Hardinge	✓	JBD 18-7-30
120	QC	24 pcs		5/11/18	0.00	0.00	QC8		A. 18-07-30
130	Packaging	24 pcs		5/11/18	0.00	0.00	Packaging3-2		DAS 18-07-30
140	QC21-SA	24 Ea		5/11/18	0.00	0.00	QC21		21 JUL 31 2018

Part Op
Descriptions: 100 - Machine as per folio FB191

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.750	303 Round Bar 0.750	.6480 ft (.027 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R0.750	1	89	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.060Inches ± 0.005	0.065 0.055		
2	Bushing	0.322Inches ± 0.010	0.332 0.312		
3	Bushing	0.030Inches ± 0.010	0.040 0.020		
4	Bushing	20.000Degrees ± 0.500	20.500 19.500	Angle	
5	Bushing	0.750Inches ± 0.005 0.004	0.758 0.749	Diameter	
6	Bushing	0.425Inches ± 0.000 - 0.002	0.425 0.423	Diameter	
7	Bushing	0.257Inches ± 0.005 - 0.000	0.262 0.257	Diameter	



Container No: S097596



Part: D4859-1

Job No: 176994

Serial No/Batch: S097596

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 832-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/30/18